



Key Features:

- Prevents under- or over-tightening during assembly, ensuring a secure fit.
- Made with passivated 316 SS which prevents damage from aggressive cleaning agents and acids.
- Lightweight and easy to use.

Applications:

- Filling lines and cleanroom operations require validated closure force.

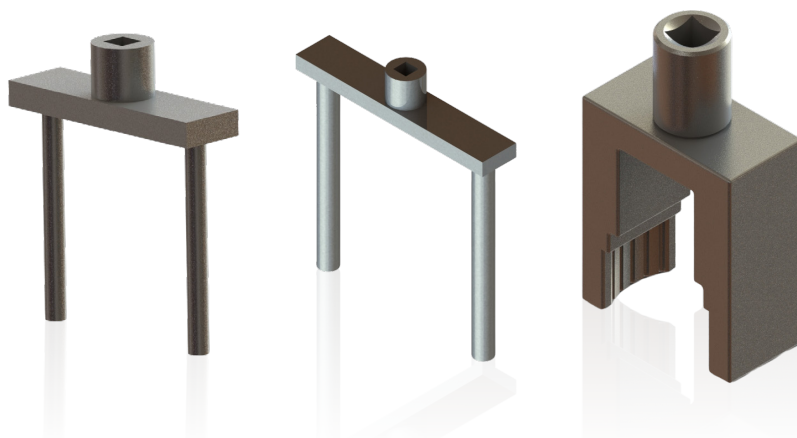


Foxx Life Sciences torque tool is here to ensure that you get a consistent, leak-proof seal every time. It's designed to work perfectly with our **VersaCap®** Technology, applying the right amount of torque for secure and repetitive usage.

The tool is available for multiple cap sizes, including 38-430, GL45, 53B, 83B, and 120mm. Each tool fits precisely and is easy to use, helping you apply the same torque every time.

VersaCap® Torque Tool Ordering Information:

Part Number	Description	Cap Size (mm)
25M-3506-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for 83B Cap, 316 Stainless Steel, 1/CS, Double Bagged	83B
25M-3503-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for 53B Cap, 316 Stainless Steel, 1/CS, Double Bagged	53B
25M-3517-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for 120mm Cap, 316 Stainless Steel, 1/CS, Double Bagged	120mm
25M-3518-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for 38-430 Cap, 316 Stainless Steel, 1/CS, Double Bagged	38-430
25M-3519-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for GL45 Cap, 316 Stainless Steel, 1/CS, Double Bagged	GL45
25M-3520-FLS	VersaCap® Torque Tool, 3/8" Square Drive, for 15mL Cap, 316 Stainless Steel, 1/CS, Double Bagged	15ml

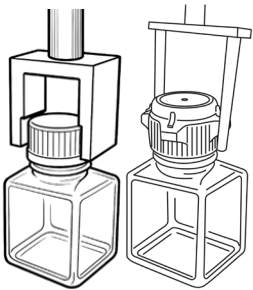
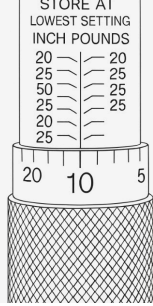
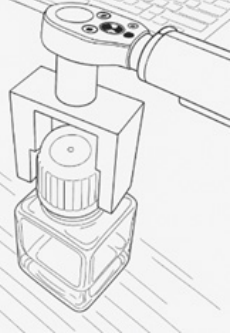
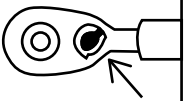


Installation Instructions:

1. Align Torque tool with the grooves of the cap as seen in image 1 below.
2. The table below shows the torque that is best suited for your VersaCap®. Set the torque on the Torque Wrench to the setting based on the table:

Closure Size	Minimum Torque in-lb
38-430	30
GL45	40
53B	45
83B	55

3. With a 3/8 to 1/4 square drive adapter, connect the torque wrench with the torque tool as seen below.
4. After three distinct click sounds, the cap will be appropriately tightened.

Steps	Images	Steps	Images
Step 1	 • Place Torque tool on cap. • If you are using a 53B or 83B cap, ensure that the Torque tool rests between the ears of the cap, as seen in image 1.1.	Step 2	 • Set the Torque Wrench to the recommended torque found above. • See below for wrench specific instructions. • This example demonstrates 30-inch pounds of torque and is explained further below.
Step 3	 • Using a 3/8 to 1/4 square drive adapter, connect with torque wrench with the torque tool as seen here. • See below for wrench specific instructions. 	Step 4	Once you hear a 3 consecutive distinct click sound, the cap has been torqued to the desired setting. At this point, you may stop tightening further.

Note: *For further instructions on using a torque wrench, please visit: <https://www.wikihow.com/Use-a-Torque-Wrench>. The wrench set required for use with the torque tool is sold separately. Please refer to the corresponding wrench adapter SKU 25M-3304-FLS